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repeat

D3651-9
Job Sheet 202479



Part No: D3651-9

Job Qty: 4 pcs

Part Name: Inside Doublor



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/29/19

Job Tracking No:

Due Date: 12/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 07-09-27 DD verified by: EC IPP Rev:B ECN 1113P 08-01-22 DD IPP
Rev:C ecn1162 08-04-02 DD verified by: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs	12/9/19	12/9/19	0.07	0.51	Waterjet - Flow		<i>12/19/12/05</i>
110	QC 2	4 pcs	12/9/19	12/9/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		<i>12/19/12/05</i>
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

120	QC 8	4 pcs	12/9/19	0.00 0.00	QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	DAS DEC 05 2019 40 9-89
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
130	Packaging 3-1 - Stock - B4B	4 pcs	12/9/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	DAS 74 DEC 06 2019 9-89
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
140	QC 21 - SA	4 pcs	12/9/19	0.00 0.00	QC 21 - SA - 21	DAS DEC 09 2019 31

		QC 21 - SA - 70	
		QC 21 - SA - 53	
Part Op 110 - (QC2- Inspect parts off machine FAI/FAIB) Descriptions: 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)			
Job BOM			
Part / Item	Component Name	Quantity	Operation
M304S26GA	304/316 0.018 Sheet	1.7240 sf (.431 ea)	100-Waterjet - Flow - 1
			Container <i>FM132320</i>
Job Allocations			
Operation	Component Part	Required	Inventory
100-Waterjet - Flow - 1	M304S26GA	2	155
			Allocated 0
Part Specifications			
Specifications could not be found.			

Plex 12/5/19 8:01 AM dart.lacelle.linda

DART AEROSPACE LTD		Work Order:	202479
Description: Inside Doubler		Part Number:	D3651-9
Inspection Dwg: D3651 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.25	+0.004/-0.001	Ø.249	1		V.D.02	
0.250	+/-0.010	.256	1		Tap	
0.500	+/-0.010	.509	1			
6.33	+/-0.030	6.33	1			
9.81	+/-0.030	9.81	1			
2.818	+/-0.010	2.817	1			
2.100	+/-0.010	2.103	1			
2.100	+/-0.010	2.104	1			
2.575	+/-0.010	2.579	1			
2.000	+/-0.010	2.006	1			
5.514	+/-0.010	5.517	1			
2.750	+/-0.010	2.754	1			
2.200	+/-0.010	2.207	1			
2.371	+/-0.010	2.376	1			
1.325	+/-0.010	1.329	1			
3.112	+/-0.010	3.114	1			
1.400	+/-0.010	1.403	1			
5.514	+/-0.010	5.518	1			

Measured by:	<i>du</i>	Audited by:	DAS 40	Prototype Approval:	N/A
Date:	19/12/05	Date:	DEC 05 2019	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.04.17	New Issue	KJ/DD <i>[Signature]</i>	<i>[Signature]</i>



Container No: S237382



Part: D3651-9

Job No: 202479

Serial No/Batch: S237382

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 12/05/19

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